



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6005G01431-3G-PO
Job Sheet 191285



Part No: RBW6005G01431-3G-PO **Job Qty:** 2 pcs

Part Name: Dial Indicator Main Rotor Damper Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/19

Job Tracking No:

Due Date: 4/29/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6005G01431-3G Rev.1A IPP Rev. A 19.02.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	2 pcs	4/29/19	4/29/19	0.00	0.00	Purchasing - 1	MAR 29 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs	4/29/19	4/29/19	0.00	0.00	Packaging 2 - 1 - B4B	MAR 29 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 13 - B4B	
120	QC 6	2 pcs	4/29/19	4/29/19	0.00	0.00	QC 6 - 42	APR 02 2019 DAS 68 9-89
							QC 6 - 9	
							QC 6 - 68	
							QC 6 - 61	
130	Packaging 3-1 - Stock - B4B	2 pcs	4/29/19	4/29/19	0.00	0.00	Packaging 3 - 1 - B4B	DAS 28 9-89
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
							Packaging 3 - 11 - B4B	
							Packaging 3 - 12 - B4B	
							Packaging 3 - 13 - B4B	
							Packaging 3 - 14 - B4B	
							Packaging 3 - 15 - B4B	
							Packaging 3 - 16 - B4B	
							Packaging 3 - 17 - B4B	
							Packaging 3 - 18 - B4B	
							Packaging 3 - 19 - B4B	

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www.dartaerospace.com



Container No: S167944



Part: RBW6005G01431-3G

Job No: 191285

Serial No/Batch: S167944

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 04/01/19

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	2 pcs	4/29/19	0.00 0.00	QC 21 - SA - 21 QC 21 - SA - 70 QC 21 - SA - 53 DAG 21 9-89 APR 03 2019 APR 03 2019
Part Op 100 - -Issue P/O to ARROW TECH MACHINE WORKS ; P/O _____ -Manufacture RBW6005G01431-3G as Descriptions: per DWG. -Certificate of Conformity is required 110 - Certificate of Conformity is required					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RBW6005G01431-3Gp	Dial Indicator Main Rotor Damper Support	2 pcs (1 ea)	100-Purchasing		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	RBW6005G01431-3Gp	2	0	0	
Part Specifications					
Specifications could not be found.					

Plex 3/29/19 4:15 PM Dart.Hadley.Shannon



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RBW6005G01431-3G-PO
Job Sheet 191285



Part No: RBW6005G01431-3G-PO **Job Qty:** 2 pcs

Part Name: Dial Indicator Main Rotor Damper Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/26/19

Job Tracking No:

Due Date: 4/29/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6005G01431-3G Rev.1A IPP Rev. A 19.02.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	4/29/19		0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs	4/29/19		0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
120	QC 6	2 pcs	4/29/19		0.00	0.00	QC 6 - 42		
							QC 6 - 9		
							QC 6 - 68		
130	Packaging 3-1 - Stock - B4B	2 pcs	4/29/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
140	QC 21 - SA	2 pcs	4/29/19		0.00	0.00	QC 21 - SA - 21		
							QC 21 - SA - 70		

Part Op **100** - -Issue P/O to ARROW TECH MACHINE WORKS ; P/O _____ -Manufacture RBW6005G01431-3G as
Descriptions: per DWG. -Certificate of Conformity is required
110 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6005G01431-3Gp	Dial Indicator Main Rotor Damper Support	2 pcs (1 ea)	100-Purchasing	316743

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6005G01431-3Gp	2	0	0

DART
AEROSPACE

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TEL.: 1 813 632-5200
Email: sales@dartaero.com
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Container No: S167944



Part: RBW6005G01431-3G

Job No: 191285

Serial No/Batch: S167944

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 03/29/19

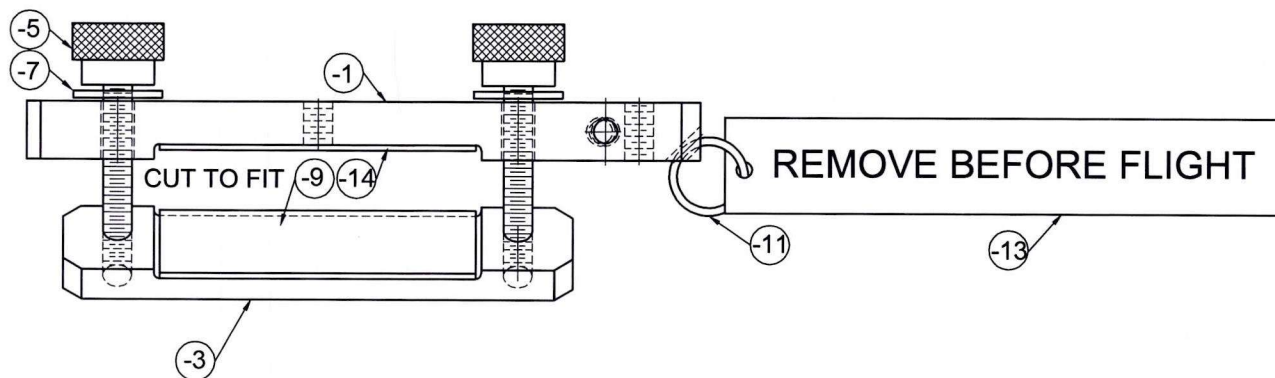
Part Specifications

Specifications could not be found.

Plex 2/26/19 11:10 AM dart.Lussier.Patrick

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D T/N ON P/N -1, CH'D ENGRAVE NOTE P/N -1, DELETED ENGRAVE NOTE P/N -3.	5/28/09	RJC	RW
B	CH'D P/N -13 FROM NAS1756-12, CH'D QUANTITY FOR P/N -9 FROM 2, ADDED P/N -14	10/27/09	RJC	RW
C	CH'D LENGTH & WIDTH -1 & CH'D WIDTH -3 IN BOM PER R.W. JOB: 10899-F.	2/1/10	RJC	
1	DELETED .415 DIM. & ADDED .388 DIM. -1 PER G.E.	9/16/10	RJC	
1A	-1, -3, -5 MOVED TO SEPARATE SHEETS. -1 CH'D NOTE WAS ENGRAVE TOOL No. "RBW6005G01431", S/N, "MADE IN USA" IS ENGRAVE T/N, S/N, "MADE IN USA" OPPOSITE SIDE.	4/7/14	DPD	RJC



ORIGINAL No. REF.
RBW6005G01431 ASSY. ≡ 3G6005G01431
DO NOT USE, FOR REFERENCE ONLY.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	TOP	304 S.S.	3/4 x 1-1/2 x 7-1/2	2
			-3	1	BOTTOM	304 S.S.	1/2 x 1-1/2 x 5-5/8	2
			-5	2	THUMB SCREWS	S.S.	5/16-18 UNC x 3, MCMASTER-CARR #6091K47, (MODIFIED)	2
		B/O	-7	2	WASHERS	S.S.	Ø5/16 I.D.	1
		B/O	-9	1	PAD WITH ADHESIVE BACK	RUBBER	1/16 x 1-1/4 x 3-3/8 GASKET SPECIALTIES	1
		B/O	-11	1	SPLIT RING	PLATED	Ø7/8 x .10 THICK MCMASTER-CARR #90177A217	1
		B/O	-13	1	FLAG	PLASTIC WEAVE	NAS1756-12	1
		B/O	-14	1	PAD WITH ADHESIVE BACK	RUBBER	1/16 x 1 x 3-3/8 GASKET SPECIALTIES	1
	ASSY #							

RED BARN MACHINE		TITLE	
		SUPPORT, DIAL INDICATOR MAIN ROTOR DAMPER ASSEMBLY	
DWG NO.		REV	
RBW6005G01431-3G		1A	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED <i>D. Med</i>	
DECIMALS .XXX ± .005		HEAT TREAT	
XX ± .01		FINISH SPEC	
X ± .1		USED ON MODEL	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AGUSTA	
SCALE	DATE	SHEET	
1:2	1-21-09	1 of 4	



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PURCHASE ORDER PO042715



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO042715
PO Date: 2/26/19
Due Date: 4/29/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Ship To:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	191266	RBW0805G00332-3Gp			Jacking Bracket, Helicopter Weighing REV 2	Firmed	-	4/29/19	3 pcs	0 pcs	3 pcs	\$788.75/pcs	\$2,366.25
								3x MAR 26 2019					
2		RBW6005G01431-3Gp			Dial Indicator Main Rotor Damper Support REV 1A	Firmed	-	4/29/19	2 pcs	0 pcs	2 pcs	\$1,050.00/pcs	\$2,100.00
								2x MAR 29 2019					
3	191286	RBW6005G01831-3Gp			Dial Indicator Tail Rotor Support REV 3	Firmed	-	4/29/19	3 pcs	0 pcs	3 pcs	\$1,141.25/pcs	\$3,423.75
4	191287	RBW6205G00432-3Gp			Main Rotor Pitch Control Link Adjustment Tool REV 5	Firmed	-	4/29/19	3 pcs	0 pcs	3 pcs	\$2,030.50/pcs	\$6,091.50
												Grand Total:	\$13,981.50

DAS
68
9-89



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PURCHASE ORDER

PO042715



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/26/19 11:48 AM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 490

Date: 3/28/2019
PO Ref: 042715 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item
2 ✓	SUPPORT, DIAL INDICATOR MAIN ROTOR DAMPER ASSEMBLY

Part No.
RBW6005G01431-3G ✓

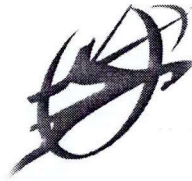
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Received by:

Packaged by: J.M.L.

Checked by: ANP

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 042715 ✓ Dated: 3/28/2019

Our Order / Job No: 042715-2AWT Order Qty: 2 ✓

Part Name: SUPPORT, DIAL INDICATOR MAIN ROTOR DAMPER ASSY.

Part Number RBW6005G01431-3G ✓

Lot Size: N/A Ship Date: 3/28/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6005G01431-3G Rev: 1A

Material Size and Type: -1, -3/304S.S.;

Material Specifications: S.S.: ASTM A511

Heat Treatment: N/A

Plating/Finish: N/A

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 03/28/19

Signed: _____

PHGE Machine Works LLC dba Arrow Tech Machine Works
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Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

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